DEPARTMENT OF THE ARMY HEADQUARTERS, UNITED STATES ARMY VETERINARY COMMAND

OPERATIONAL RATIONS INSPECTION PROCEDURE (OPRATS IP24) Revision 3, 3 March 2011

Unitized Group Ration- E Inspection

1.0 **PURPOSE**: To establish standardized procedures for Unitized Group Ration - E (UGR - E) inspections.

2.0 **SCOPE**:

- 2.1 This inspection procedure applies to all Army Veterinary Inspectors (AVI) assigned to post, camp, or stations with responsibility for performing receipt, in-storage, warranty, prior to issue, and special inspections of UGR E.
- 2.2 This document discusses situations, procedures, and inspection guidance not covered in DSCP Handbook 4155.2 and DSCPH 4155.2 Appendix K.
- 2.3 The procedure for using the UGR H&S/UGR-B/UGR-E Inspection Database is discussed in VETCOM OPRATS IP20 UGR H&S/UGR-B/UGR-E Inspection Database.

3.0 **DEFINITIONS**:

- 3.1 Module. The unit of issue for UGR -E menus. A module consists of 1 box. Within the box are a heating module, polymeric trays, beverages, food components, serving utensils, disposable meal trays, and other components.
- 3.2 Component. A component is an individual item in each box of the semi-perishable modules.
 - 3.3 One complete UGR-E module is designed to provide 18 complete meals.
 - 3.4 There are 6 lunch/dinners and 2 breakfast menus.
 - 3.5 Expected shelf-life of 18 months at 80 degrees Fahrenheit.
- 3.6 Each meal provides an average of 1300 kilocalories (12% protein, 38% fat, and 50% carbohydrates)

4.0 **REFERENCES**:

- 4.1 DSCP Handbook 4155.2, Inspection of Composite Rations
- 4.2 DSCPH 4155.2, Appendix K, Inspection of UGR E

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- 4.3 MEDCOM Regulation 40-28
- 4.4 MEDCOM Pamphlet 40-13
- 4.5 Natick Pam 30-25, 8th Edition
- 4.6 VETCOM Handbook 40-3, Installation Support Plan (ISP) Program

5.0 **PROCEDURES**:

- 5.1 Types and Frequency of Inspections.
- 5.1.1 Receipt Inspection IAW DSCP Handbook 4155.2, Paragraph VIII A and DSCPH 4155.2 Appendix K, Paragraph I.E.1.
- 5.1.2 In-storage Inspection IAW DSCP Handbook 4155.2, Paragraph VIII B And DSCPH 4155.2 Appendix K, Paragraph I.E.2.
 - 5.1.3 Warranty Inspection IAW DSCP Handbook 4155.2, Paragraph VIII C.
- 5.1.4 Prior to Sale or Shipment (Surveillance) Inspection IAW DSCP Handbook 4155.2, Paragraph VIII D.
 - 5.1.5 Special Inspection IAW DSCPH 4155.2, Paragraph VIII E.
 - 5.2 Formation of Lots. IAW DSCPH 4155.2, Appendix K.
 - 5.2.1 Normal Inspection.
- 5.2.1.1 Table A (for use with Table E-L) Lot size for "Modules and Module Contents" is the total number of modules by menu.
- 5.2.2 Special Inspection. Determine lot size IAW DSCPH 4155.2, Appendix K, Paragraph III, Special Inspection Guidance.
 - 5.3 Sampling Plan. IAW DSCPH 4155.2, Appendix K.
 - 5.3.1 Normal Inspection.
- 5.3.1.1 Table A The sample unit for "modules and module contents" is one complete module by menu.
- 5.3.2 Special Inspection. Determine lot size IAW DSCPH 4155.2, Appendix K, Paragraph III, Special Inspection Guidance and Table B.

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- 5.4 Performing the Inspection. Perform IAW DSCPH 4155.2, Appendix K.
- 5.5 Nonconformance Reporting Perform IAW DSCP Handbook 4155.2, and DSCPH 4155.2, Appendix K.
- 5.6 General Examination for Transportation Damage/Obvious Defects. See DSCPH 4155.2, Appendix K, Paragraph I.E.1.

6.0 RECORDS, REPORTS AND FORMS:

- 6.1 With the exception of "turn-ins," the AVI will post all UGR-E surveillance inspection reports (both with and without deficiencies) in the VETCOM UGR-H&S/UGR-B/UGR-E Inspection database.
- 6.2 The procedure for using the VETCOM UGR-H&S/UGR-B/UGR-E Inspection database is discussed on VETCOM OPRATS IP20 UGR-H&S/UGR-B/UGR-E Inspection database.
- 6.3 The AVI will prepare and complete a DSCP Form 5117 for UGR-E turn-in inspections. The AVI can use the UGR-H&S/UGR-B/UGR-E inspection database to generate a database version of this form. Print the report but do not save the report in the database. If the turn-in report is accidentally saved in the database, email the Chief, Operational Rations Section, VETCOM HQ, with a link to the report for deletion.
- 6.4 A CVR will be completed for each ration inspection to establish a record in the ISP application and capture the manpower required.